

Shihlin AC Drives

SA3 High Performance Vector Control AC Drive

220V Series 0.75KW~75KW 440V Series 0.75KW~315KW



Contents

| Product Range | 01 |
|---------------------------|----|
| Product Features | 01 |
| Electrical Specifications | 05 |
| General Specifications | 07 |
| Wiring Diagram | 08 |
| Dimensions | 09 |
| Optional Accessories | 11 |
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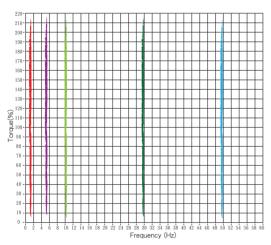
Product Range

| | Model | KW (HP) | 0.75 (1) | 1.5 (2) | 2.2 (3) | 3.7 (5) | 5.5 (7.5) | 7.5 (10) | 11 (15) | 15 (20) | 18.5 (25) | 22 (30) | 30 (40) | 37 (50) | 45 (60) | 55 (75) | 75 (100) | 90 (120) | 110 (150) | 132 (175) | 160 (215) | 185 (250) | 220 (300) | 250 (335) | 280 (375) | 315 (420) |
|----|---------|-----------------|-------------|------------|------------|------------|--------------|-------------|------------|------------|--------------|------------|------------|------------|------------|------------|-------------|-------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| SA | SA3-023 | 3 Phase 220V | | | | | | | | | | | | | | | | | | | | | | | | |
| SA | SA3-043 | 3 Phase 440V | | | | | | | | | | | | | | | | | | | | | | | | |

Product Features

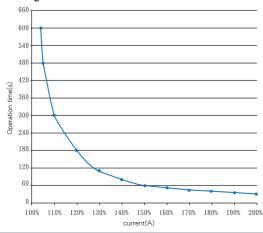
High Performance Vector Control Technology

- Vector control and Sensorless vector control (Maximum operating frequency 120 Hz).
- High starting torque: Sensorless vector control (SVC)
 150% 0.3 Hz, and closed-loop vector control (FOC + PG)
 180% 0 Hz.



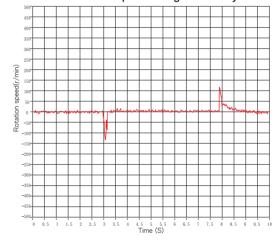
High Overload Capacity

 Greatly improved overload capacity to 150% for 60 seconds and 200% for 3 seconds, making it suitable for tooling machinery applications that requires the ability to handle sudden load changes.



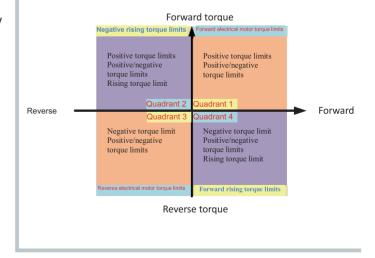
High Response Performance

- Speed accuracy: less than 1% with 0 to 100%load variation.
- For applications with sudden load changes such as cranes and metal processing machinery.



4-Quadrant Torque Control and Limits

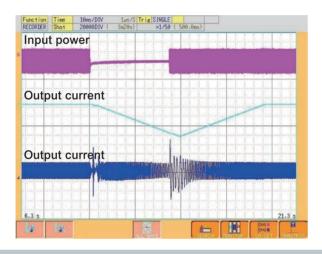
 Parameters or analog signals can be used to simply establish limits for 4 torque items.



Product Features

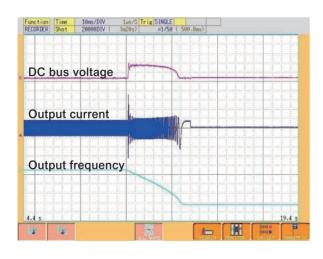
Temporary Compensation at Low Voltage

- During temporary power disruptions, output frequency can be controlled in order to maintain the DC bus voltage of the AC drive to control motor deceleration or stoppage.
- When power is restored, the AC drive will carry out re-acceleration to attain the frequency prior to power stoppage.
- May be applied to equipment that are not permitted to operate when idle.



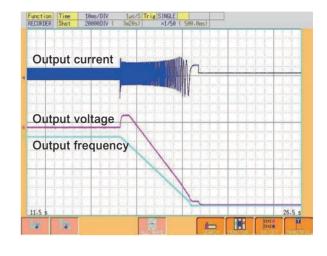
Regeneration Avoidance Functions

 By adjusting output frequency and voltage, AC drive DC bus voltage can be kept at a specified value and prevent overvoltage.



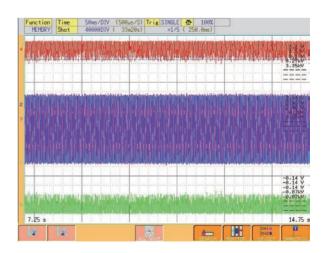
Magnetic Flux Brake

 When the motor is stopping, the magnetic flux will be transmitted to the motor coil to shorten deceleration time without relying on regenerative resistance.



Low-noise Carrier Wave Control (Soft-PWM)

- Motor noise is controlled so that the metallic sound is transformed into a more pleasing buzz.
- Low noise operations to reduce the interference exerted upon external radio frequencies.



Product Features



LCD Operation Interface

- Supports 2 display styles.
- Able to simultaneously displaying 6 sets of operational data.
- Calendar support.
- Offers both English and Chinese language interfaces.
- · Capable of storing 3 sets of parameters.



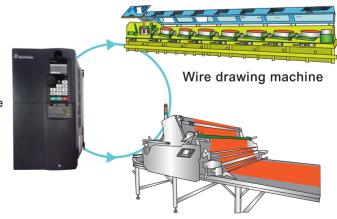
Isolated air Channel Designs

• Fan wind channels are sealed and isolated from the heat dissipation system and electrical parts. Dust will not be able to infiltrate the interior of the machine through the fans.



Supports Multiple Control Modes for Different Applications

- Internal position control, torque control, speed control, and tension control functions.
- I/O switching can be used to initiate simple mixed controls over speed and torque as well as speed and location.
- Position control is capable of supporting home position return mode, zero-servo control, and single-axis position control mode (must be used with PG301C, PG301L, and PG302L).
- Supports open-loop tension control, feeding disruption inspection, and automatic spool replacement functions.



Fusing machine

Product Features

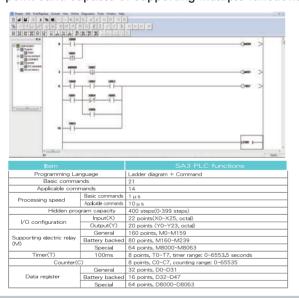
Multiple I/O Terminals

- Includes 10 sets of multi-functional combinational logic input terminals (with high-speed pulse inputs *1).
- Includes 5 sets of multi-functional combinational output terminals (including electric relay output *2, transistor output *2, and high-speed pulse output *1).
- Includes 3 sets of analog input signals (with -10~+10V*1 and 4~20mA/0~10V*2).
- Includes 2 sets of analog output signals (0~20mA/0~10V*2).
- 1 set of safety switch (S1~SC).



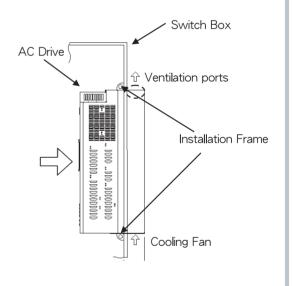
Built-in PLC Functions

- Provides PLC programming software for easy editing program.
- Applicable for programming for small number of point sand capable of supporting multiple functions.



Through-the-wall Installation Support Provided for the Entire Series

 Improve heat dissipation, reduce heat generation within the cabinet, and improve protection for the cabinet contents.



12 Sets of Alarm Records

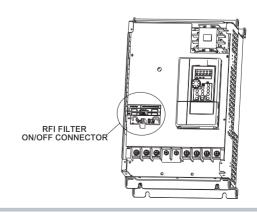
 For each alarm that occurs, the output frequency, output current, output voltage, accumulated count of temperature increase, PN voltage, total AC drive operation time, AC drive operational status, and the year, month, day, hour, minute, and second of the alarm will be recorded (only when used with PUC031C).

Improved Protection

 Output phase failure protection, output short circuit protection, ground leakage protection, low voltage protection, motor overheating signal (PTC), and electrolytic capacitor life inspection.

SA3 All-Series built-in RFI Filter

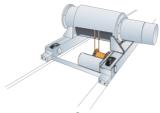
• RFI is capable of suppressing electromagnetic interference.



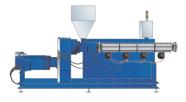
Applicable Industries



Grinding Machine



Cranes



Extrusion Machine



Grinding Machine



Constant Pressure Pump



Slitting Machine

Electrical Specifications

220V Three-phase Series

| | | Frame | | / | 4 | | | В | | (| С | | D | | 1 | E | F |
|--------|-------|---------------------------------------|-----------------|------|------|------|--------------|--------------|----------|-----------|----------------------|-----------|-----------|-----------|------|------|------|
| Мо | del S | SA3-023-□□□K□-□□ | 0.75 | 1.5 | 2.2 | 3.7 | 5 . 5 | 7 . 5 | 11 | 15 | 18 . 5 | 22 | 30 | 37 | 45 | 55 | 75 |
| | | Rated output capacity (kVA) | 2 | 3.2 | 4.2 | 6.7 | 9.5 | 12.5 | 18.3 | 24.7 | 28.6 | 34.3 | 45.7 | 55 | 65 | 82 | 110 |
| | | Rated output current (A) | 5 | 8 | 11 | 17.5 | 25 | 33 | 49 | 65 | 75 | 90 | 120 | 145 | 170 | 215 | 288 |
| | _ | Applicable motor capacity (HP) | 1 | 2 | 3 | 5 | 7.5 | 10 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 75 | 100 |
| | H | Applicable motor capacity (kW) | 0.75 | 1.5 | 2,2 | 3.7 | 5.5 | 7.5 | 11 | 15 | 18.5 | 22 | 30 | 37 | 45 | 55 | 75 |
| | | Overload current rating | | | | | 150% | 6 60 sec | onds 20 | 0% 3sec | onds (inv | erse time | characte | eristics) | | | |
| 6 | | Carrier frequency (kHz) | | | | | 1~15kHz | | | | | | 1~9kHz | | | | |
| Output | | Rated output capacity (kVA) | 3.2 | 4.2 | 6.7 | 9.5 | 12.5 | 18.3 | 24.7 | 28.6 | 34.3 | 45.7 | 55 | 65 | 82 | 110 | 132 |
| | | Rated output current (A) | 8 | 11 | 17.5 | 25 | 33 | 49 | 65 | 75 | 90 | 120 | 145 | 170 | 215 | 288 | 346 |
| | lz | Applicable motor capacity (HP) | 2 | 3 | 5 | 7.5 | 10 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 75 | 100 | 120 |
| | | Applicable motor capacity (kW) | 1.5 | 2.2 | 3.7 | 5.5 | 7.5 | 11 | 15 | 18.5 | 22 | 30 | 37 | 45 | 55 | 75 | 90 |
| | | Overload current rating | | | | | | 1209 | % 60sec | onds (inv | erse time | characte | eristics) | | | | |
| | | Carrier frequency (kHz) | | | | | 1~15kHz | | | | | | | 1~9k | Hz | | |
| | М | aximum output voltage | | | | | | | Th | nree-phas | se 200 - 24 | 10V | | | | | |
| P | | Rated power voltage | | | | | | | Three-ph | ase 200- | 240V 50 | Hz / 601 | Hz | | | | |
| Power | Po | wer voltage permissible fluctuation | | | | | | | Three-ph | ase 170- | 264V 50 | Hz / 601 | Hz | | | | |
| supply | Po | wer frequency permissible fluctuation | | | | | | | | ± | 5% | | | | | | |
| \$ | Pc | ower source capacity (kVA) | 2.5 | 4.5 | 6.4 | 10 | 12 | 17 | 20 | 28 | 34 | 41 | 52 | 65 | 79 | 100 | 110 |
| | | Cooling method | Self cooling | | | | | | | Forced | air coo l ing | 9 | | | | | |
| | | Weight (kg) | 3.15 | 3.15 | 3.15 | 3.15 | 6 | 6 | 6 | 10.6 | 10.6 | 33 | 33 | 33 | 42.7 | 42.7 | 56.5 |

Note: The test conditions of rated output current, rated output capacity and AC Drive power consumption are: the carrier frequency (P.72) is at the set value; the AC Drive output voltage is at 440V; the output frequency is at 60Hz, and the ambient temperature is 40°C.

Electrical Specifications

440V Three-phase Series

| | | Frame | | | Α | | | | В | | | С | | D |
|----------|--|---|---|--|--|---|--|--|---|--|--|---|--|--|
| Mod | del S | SA3-043-□□□K□-□□ | 0.75 | 1.5 | 2.2 | 3.7 | 5 . 5 | 7 . 5 | 11 | 15 | 18 . 5 | 22 | 30 | 37 |
| | | Rated output capacity (kVA) | 2 | 3 | 4.6 | 6.9 | 10 | 14 | 18 | 25 | 29 | 34 | 46 | 56 |
| | | Rated output current (A) | 3.0 | 4.2 | 6 | 9 | 12 | 17 | 24 | 32 | 38 | 45 | 60 | 73 |
| | ᆵ | Applicable motor capacity (HP) | 1 | 2 | 3 | 5 | 7 . 5 | 10 | 15 | 20 | 25 | 30 | 40 | 50 |
| | Rated output capacity (N/A) 2 3 4,6 6,9 10 14 18 25 29 34 46 | | | | | | 37 | | | | | | | |
| | | Overload current rating | 1.5 | | | | | | | | | | | |
| p | Part Color Color | | | | | | | | 1~9kHz | | | | | |
| ļ tg | | Rated output capacity (kVA) | 3 | 4.6 | 6.9 | 10 | 14 | 18 | 25 | 29 | 34 | 46 | 56 | 69 |
| '' | | Rated output current (A) | 4.2 | 6 | 9 | 12 | 17 | 24 | 32 | 38 | 45 | 60 | 73 | 91 |
| | z | Applicable motor capacity (HP) | 2 | 3 | 5 | 7.5 | 10 | 15 | 20 | 25 | 30 | 40 | 50 | 60 |
| | | Applicable motor capacity (kW) | 1.5 | 2.2 | 3.7 | 5.5 | 7.5 | 11 | 15 | 18.5 | 22 | 30 | 37 | 45 |
| | Note SA3-043- | | | | | | | | | | | | | |
| | | Carrier frequency (kHz) | | | | | | 1~1 | 5kHz | | | | | 1~9kHz |
| | М | aximum output voltage | | | | | Th | ree-phas | e 380-48 | 80V | | | | |
| D D | Ra | ated power voltage | | | | TI | nree-phas | se 380-48 | 30V 5 | 0Hz / 60 |)Hz | | | |
| Owe | Po | ower voltage permissible fluctuation | | | | TI | nree-phas | se 342-52 | 28V 5 | 0Hz / 60 |)Hz | | | |
| l su | Power frequency permissible fluctuation ±5% | | | | | | | | | | | | | |
| 9 | Po | ower source capacity (kVA) | 2.5 | 4.5 | 6.9 | 10.4 | 11.5 | 16 | 20 | 27 | 32 | 41 | 52 | 65 |
| | | Cooling method | Self cooling | | | | | Forced a | air coo l ing | 1 | | | | |
| | | Weight (kg) | | 3.15 | 3.15 | 3.15 | 3.15 | 6 | 6 | 6 | 9.8 | 9.8 | 9.8 | 33 |
| | | Weight (kg) 3.15 3.15 3.15 3.15 6 6 6 9.8 9.8 9.8 | | | | | | | | | | | | |
| | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | |
| Mod | del S | SA3-043-□□□K□-□□ | | 55 | | 90 | 110 | 132 | | 185 | 220 | | 280 | 315 |
| Mod | del S | SA3-043- CCC CCC CCC CCC CCC CCC CCC CCC CCC C | 69 | 55 84 | 114 | 90 | 110 | 132 198 | 236 | 185 295 | 220 367 | 402 | 280 438 | 315 491 |
| Mod | del S | Rated output capacity (kVA) Rated output current (A) | 69 | 55 84 | 114 | 90 | 110 | 132 198 | 236 | 185 295 | 220 367 | 402 | 280 438 | 315 |
| Mod | | Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (HP) | 69 91 60 | 55 84 110 75 | 114 150 100 | 90 137 180 120 | 110 168 220 150 | 132 198 260 175 | 236 310 215 | 185 295 340 250 | 220 367 425 300 | 402 480 335 | 280 438 530 375 | 315 491 620 420 |
| Mod | | Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (kW) | 69 91 60 | 55 84 110 75 | 114 150 100 75 | 90 137 180 120 90 | 110 168 220 150 110 | 132 198 260 175 132 | 236 310 215 160 | 185 295 340 250 185 | 220 367 425 300 220 | 402 480 335 250 | 280 438 530 375 | 315 491 620 |
| | | Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (kW) Overload current rating | 69 91 60 | 55 84 110 75 | 114 150 100 75 | 90 137 180 120 90 | 110 168 220 150 110 | 132 198 260 175 132 0% 3seco | 236 310 215 160 onds (inv | 185 295 340 250 185 | 220 367 425 300 220 | 402 480 335 250 | 280 438 530 375 280 | 315 491 620 420 315 |
| | | Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (HP) Applicable motor capacity (kW) Overload current rating Carrier frequency (kHz) | 69 91 60 45 | 55 84 110 75 55 | 114 150 100 75 150% | 90 137 180 120 90 660 seco | 110 168 220 150 110 pnds 200 | 132 198 260 175 132 0% 3seco | 236 310 215 160 pnds (inv | 185 295 340 250 185 erse time | 220 367 425 300 220 characte | 402 480 335 250 eristics) | 280 438 530 375 280 | 315 491 620 420 315 |
| M Output | | Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (kW) Overload current rating Carrier frequency (kHz) Rated output capacity (kVA) | 69 91 60 45 | 55 84 110 75 55 | 114 150 100 75 150% | 90 137 180 120 90 660 secco | 110 168 220 150 110 pnds 200 | 132 198 260 175 132 0% 3seco | 236 310 215 160 pnds (inv- 9kHz 295 | 185 295 340 250 185 erse time | 220 367 425 300 220 e characte | 402 480 335 250 eristics) | 280 438 530 375 280 | 315 491 620 420 315 KHz |
| | H | Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (kW) Overload current rating Carrier frequency (kHz) Rated output capacity (kVA) Rated output current (A) | 69 91 60 45 | 55 84 110 75 55 | 114 150 100 75 150% | 90 137 180 120 90 660 secco | 110 168 220 150 110 200 198 | 132 198 260 175 132 0% 3secc 1~9 | 236 310 215 160 pnds (inv- 9kHz 295 | 185 295 340 250 185 erse time | 220 367 425 300 220 e characte | 402 480 335 250 eristics) | 280 438 530 375 280 1~6 491 | 315 491 620 420 315 |
| | H | Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (kW) Overload current rating Carrier frequency (kHz) Rated output capacity (kVA) Rated output current (A) | 69 91 60 45 84 110 | 55 84 110 75 55 114 150 | 114 150 100 75 150% 137 180 | 90 137 180 120 90 60 secc | 110 168 220 150 110 onds 200 198 260 | 132 198 260 175 132 0% 3secc 1~9 236 310 215 | 236 310 215 160 onds (inv 0kHz 295 340 250 | 185 295 340 250 185 erse time | 220 367 425 300 220 c characte | 402 480 335 250 eristics) | 280 438 530 375 280 1~6 491 620 | 315 491 620 420 315 KHz |
| | H | Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (HP) Applicable motor capacity (kW) Overload current rating Carrier frequency (kHz) Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (HP) | 69 91 60 45 84 110 75 | 55 84 110 75 55 114 150 | 114 150 100 75 150% 137 180 | 90 137 180 120 90 60 secco 168 220 150 | 110 168 220 150 110 118 200 175 | 132 198 260 175 132 0% 3secc 1~9 236 310 215 | 236 310 215 160 onds (inv 0kHz 295 340 250 | 185 295 340 250 185 erse time 367 425 300 | 220 367 425 300 220 e characte 402 480 335 | 402 480 335 250 eristics) 438 530 375 | 280 438 530 375 280 1~6 491 620 420 | 315 491 620 420 315 kHz 544 683 |
| | H | Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (kW) Overload current rating Carrier frequency (kHz) Rated output capacity (kVA) Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (kW) Overload current rating | 69 91 60 45 84 110 75 | 55 84 110 75 55 114 150 | 114 150 100 75 150% 137 180 | 90 137 180 120 90 60 seccond 168 220 150 110 | 110 168 220 150 110 118 260 175 132 | 132 198 260 175 132 0% 3secc 1~6 236 310 215 | 236 310 215 160 onds (involve) RHz 295 340 250 185 | 185 295 340 250 185 erse time 367 425 300 220 | 220 367 425 300 220 c character 402 480 335 250 | 402 480 335 250 eristics) 438 530 375 | 280 438 530 375 280 1~6 491 620 420 | 315 491 620 420 315 kHz 544 683 475 |
| | HD ND | Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (kW) Overload current rating Carrier frequency (kHz) Rated output current (A) Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (HP) Applicable motor capacity (kW) Overload current rating Carrier frequency (kHz) | 69 91 60 45 84 110 75 | 55 84 110 75 55 114 150 | 114 150 100 75 150% 137 180 | 90 137 180 120 90 60 seccond 168 220 150 110 | 110 168 220 150 110 118 260 175 132 | 132 198 260 175 132 0% 3seco 1~9 236 310 215 160 ands (inve | 236 310 215 160 onds (invi) 9kHz 295 340 250 185 erse time | 185 295 340 250 185 erse time 367 425 300 220 | 220 367 425 300 220 c character 402 480 335 250 | 402 480 335 250 eristics) 438 530 375 | 280 438 530 375 280 1~6 491 620 420 315 | 315 491 620 420 315 kHz 544 683 475 355 |
| | HD ND M | Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (kW) Overload current rating Carrier frequency (kHz) Rated output current (A) Applicable motor capacity (kVA) Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (HP) Applicable motor capacity (HP) Carrier frequency (kHz) Overload current rating Carrier frequency (kHz) | 69 91 60 45 84 110 75 | 55 84 110 75 55 114 150 | 114 150 100 75 150% 137 180 | 90 137 180 120 90 60 seccond 168 220 150 110 | 110 168 220 150 110 nds 200 198 260 175 132 6 60secce | 132 198 260 175 132 1% 3section 125 160 ands (investions) | 236 310 215 160 onds (inv 0kHz 295 340 250 185 erse time | 185 295 340 250 185 erse time 367 425 300 220 characte | 220 367 425 300 220 c character 402 480 335 250 | 402 480 335 250 eristics) 438 530 375 | 280 438 530 375 280 1~6 491 620 420 315 | 315 491 620 420 315 kHz 544 683 475 355 |
| Output | HD ND M | Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (kW) Overload current rating Carrier frequency (kHz) Rated output capacity (kVA) Rated output capacity (kVA) Rated output capacity (kVA) Applicable motor capacity (kW) Overload current (A) Applicable motor capacity (kW) Overload current rating Carrier frequency (kHz) laximum output voltage ated power voltage | 69 91 60 45 84 110 75 | 55 84 110 75 55 114 150 | 114 150 100 75 150% 137 180 | 90 137 180 120 90 60 secces 168 220 150 110 1209 | 110 168 220 150 110 nds 200 198 260 175 132 6 60secce | 132 198 260 175 132 0% 3secci 1~9 236 310 215 160 inds (inve- | 236 310 215 160 onds (invol) 0kHz 295 340 250 185 erse time 0kHz e 380-48 | 185 295 340 250 185 erse time 367 425 300 220 characte | 220 367 425 300 220 c characte 402 480 335 250 ristics) | 402 480 335 250 eristics) 438 530 375 | 280 438 530 375 280 1~6 491 620 420 315 | 315 491 620 420 315 kHz 544 683 475 355 |
| Output | HD ND M | Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (kW) Overload current rating Carrier frequency (kHz) Rated output current (A) Applicable motor capacity (kVA) Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (HP) Applicable motor capacity (HP) Carrier frequency (kHz) Overload current rating Carrier frequency (kHz) | 69 91 60 45 84 110 75 | 55 84 110 75 55 114 150 | 114 150 100 75 150% 137 180 | 90 137 180 120 90 60 secco 168 220 150 110 1209 | 110 168 220 150 110 118 260 175 132 660secce | 132 198 260 175 132 9% 3secci 1~9 236 310 215 160 ands (invertible) 1~9 aree-phas is 380-48 | 236 310 215 160 onds (invi) RHz 295 340 250 185 erse time RHz e 380-48 | 185 295 340 250 185 erse time 367 425 300 220 characte | 220 367 425 300 220 c characte 402 480 335 250 cristics) | 402 480 335 250 eristics) 438 530 375 | 280 438 530 375 280 1~6 491 620 420 315 | 315 491 620 420 315 kHz 544 683 475 355 |
| Output | HD ND M | Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (kW) Overload current rating Carrier frequency (kHz) Rated output capacity (kVA) Rated output capacity (kVA) Rated output capacity (kVA) Applicable motor capacity (kW) Overload current (A) Applicable motor capacity (kW) Overload current rating Carrier frequency (kHz) laximum output voltage ated power voltage | 69 91 60 45 84 110 75 | 55 84 110 75 55 114 150 | 114 150 100 75 150% 137 180 | 90 137 180 120 90 60 secco 168 220 150 110 1209 | 110 168 220 150 110 onds 200 198 260 175 132 6 60secco | 132 198 260 175 132 198 3ecc 1~9 236 310 215 160 160 ands (invertible) 1-9 aree-phase 380-44 are 342-55 | 236 310 215 160 onds (invi) RHz 295 340 250 185 erse time RHz e 380-48 | 185 295 340 250 185 erse time 367 425 300 220 characte | 220 367 425 300 220 c characte 402 480 335 250 cristics) | 402 480 335 250 eristics) 438 530 375 | 280 438 530 375 280 1~6 491 620 420 315 | 315 491 620 420 315 kHz 544 683 475 355 |
| | ND M | Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (kW) Overload current rating Carrier frequency (kHz) Rated output capacity (kVA) Rated output capacity (kVA) Rated output capacity (kVA) Applicable motor capacity (kW) Overload current rating Carrier frequency (kHz) Applicable motor capacity (kW) Overload current rating Carrier frequency (kHz) laximum output voltage ated power voltage | 69 91 60 45 84 110 75 | 55 84 110 75 55 114 150 | 114 150 100 75 150% 137 180 | 90 137 180 120 90 60 secco 168 220 150 110 1209 | 110 168 220 150 110 onds 200 198 260 175 132 6 60secco | 132 198 260 175 132 198 3ecc 1~9 236 310 215 160 160 ands (invertible) 1-9 aree-phase 380-44 are 342-55 | 236 310 215 160 onds (invi) kHz 295 340 250 185 erse time 9kHz e 380-48 30V 5 28V 5 | 185 295 340 250 185 erse time 367 425 300 220 characte | 220 367 425 300 220 c characte 402 480 335 250 cristics) | 402 480 335 250 eristics) 438 530 375 | 280 438 530 375 280 1~6 491 620 420 315 | 315 491 620 420 315 kHz 544 683 475 355 |
| Output | ND M | Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (kW) Overload current rating Carrier frequency (kHz) Rated output current (A) Rated output capacity (kVA) Rated output capacity (kVA) Rated output current (A) Applicable motor capacity (HP) Applicable motor capacity (HP) Carrier frequency (kHz) In axion output current rating Carrier frequency (kHz) In axion output voltage ated power voltage In axion output | 69 91 60 45 84 110 75 55 | 55 84 110 75 55 114 150 100 75 | 114 150 100 75 150% 137 180 120 90 | 90 137 180 120 90 60 seccond 168 220 150 110 1209 | 110 168 220 150 110 onds 200 198 260 175 132 6 60secc | 132 198 260 175 132 2% 3secc 1~9 236 310 215 160 ands (inverse-phase 380-44) ise 342-57 ± | 236 310 215 160 2nds (inv.) 2kHz 295 340 250 185 erse time 2kHz e 380-48 30V 5 28V 5 5% 247 | 185 295 340 250 185 erse time 367 425 300 220 characte 30V 0Hz / 60 0Hz / 60 | 220 367 425 300 220 e characte 402 480 335 250 eristics) | 402 480 335 250 eristics) 438 530 375 280 | 280 438 530 375 280 1~6 491 620 420 315 | 315 491 620 420 315 KHz 544 683 475 355 |

Note: The test conditions of rated output current, rated output capacity and AC Drive power consumption are: the carrier frequency (P.72) is at the set value; the AC Drive output voltage is at 440V; the output frequency is at 60Hz, and the ambient temperature is 40°C.

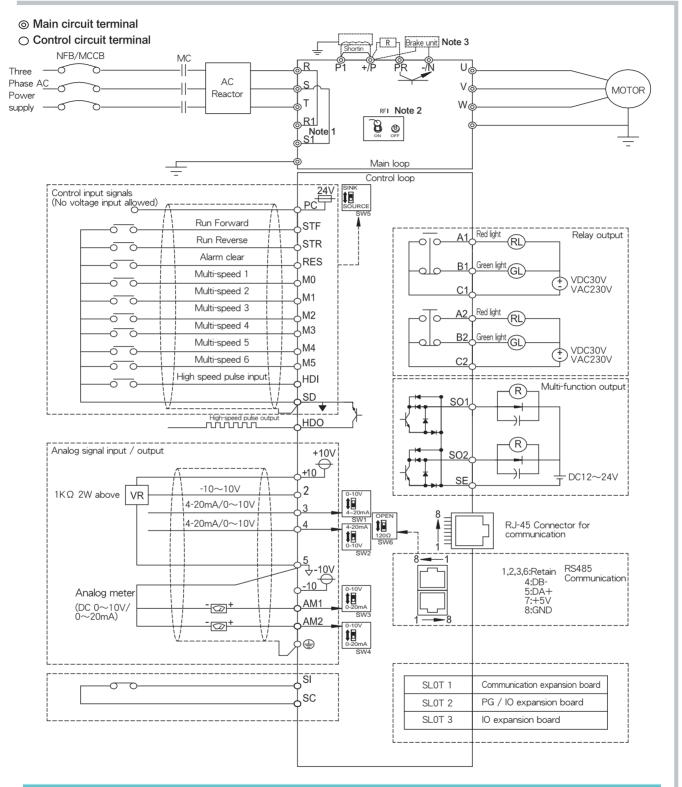


General Specifications

| | | | SVPWM control, V/F control, close-loop V/F control (VF+PG), general flux vector control, sensorless vector |
|-------------|-------------------------|--------------------------------|---|
| | Control | method | control (SVC), close-loop vector control (FOC+PG), torque control (TQC+PG). |
| Outp | out frec | luency range | 0~650.00Hz |
| | | Digit setting | The resolution is 0.01Hz. |
| set | uency ting lution | Analog setting | $0.01 \text{Hz}/60 \text{Hz}(\text{Terminal } 2:-10 \sim +10 \text{V}/13 \text{bit})$ $0.015 \text{Hz}/60 \text{Hz}(\text{Terminal } 2:0 \sim \pm 10 \text{V}/12 \text{bit}; \text{Terminal } 3:0 \sim 10 \text{V} \times 4-20 \text{mA}/12 \text{bit})$ $0.03 \text{Hz}/60 \text{Hz}(\text{Terminal } 2:3:0 \sim 5 \text{V}/11 \text{bit})$ $0.06 \text{Hz}/60 \text{Hz}(\text{Terminal } 4:0 \sim 10 \text{V} \times 4-20 \text{mA}/10 \text{bit})$ $0.12 \text{Hz}/60 \text{Hz}(\text{Terminal } 4:0 \sim 5 \text{V}/9 \text{bit})$ |
| | put | Digit setting | Maximum target frequency ±0.01%. |
| | uency uracy | Analog setting | Maximum target frequency ±0.1%. |
| Spe | eed co | ntrol range | IM: WhenSVC, 1:200; when FOC+PG, 1:1000 PM: When SVC,1:20; when FOC+PG, 1:1000 |
| | Start | torque | 150% 0.3Hz (SVC) , 180% 0Hz (FOC+PG). |
| V/ | 'F char | acteristics | Constant torque curve, variable torquecurve, five-point curve, VF separation. |
| Accel | leration Irve cha | / deceleration racteristics | Linear acceleration /deceleration curve, S pattern acceleration /deceleration curve1 & 2 & 3. |
| | Driving | motor | Induction motor (IM), permanent magnet motor (SPM and IPM). |
| Stall | curren | t protection | The stalling protection level can be set to 0~400% (06-01(P.22). The default value is 150%. |
| Tá | - | requency | Parameter unit setting, DC 0~5V/10V signal, DC -10~+10V signal, DC 4~20 mA signal, multiple speed stage level setting, communication setting, HDI setting. |
| | PID c | ontrol | Please refer to 08-00~08-01 \ 08-04~08-14 / P.170~P.182 in chapter 4. |
| Вι | uilt-in si | mple PLC | Supports 21 basic instructions and 14 application instructions, including PC editing software. |
| Parame | Operati | on monitoring | Output frequency, output current, output voltage, PN voltage, output torque, electronic thermal accumulation rate, temperature rising accumulation rate, output power, Analog value input signal, digital input and output terminal status…; alarm history 12 groups at most, the last group of alarm message is recorded. |
| \sim 1 | LED ir lamp (| ndication (10) | Forward rotation indication lamp, reverse rotation indication lamp, frequency monitoring indication lamp, voltage monitoring indication lamp, current monitoring indication lamp, NET indication lamp, PU control indication lamp, EXT indication lamp, PLC indication lamp and MON monitoring indication lamp. |
| С | | nication tions | RS-485 communication, can select Shihlin/Modbus communication protocol, communication speed 38400bps or below, built-in CanOpenprotocol(SA3-CP301 expanded board can be optional), double RJ-45 connectors(the connector can also be connected to parameter unit). |
| | | mechanism function | Output short circuit protection, Over-current protection, over-voltage protection, under-voltage protection, motor over-heat protection (06-00(P.9)), IGBT module over-heat protection, communication abnormality protection, PTC temperature protection etc, electrolytic capacitor overheat, input and output phase failure, to-earth (ground) leakage currents protection, circuit error detection. |
| A | Ambien [.] | t temperature | $-10 \sim +50 ^{\circ}\text{C}$ (non-freezing), please refer to 3.4.5 Class of protection and operation temperature for details. |
| | Ambie | ent humidity | Below 90%Rh (non-condensing). |
| | Storage | temperature | -20 ~ +65℃. |
| <u>ت</u> [د | Surround | ing environment | Indoors, no corrosive gases, no flammable gas, no flammable powder. |
| Environment | Α. | Altitude | Altitude below 3000 meters, when altitude is above 1,000 m, derate the rated current 2% per 100 m Note 1: according to the safety of CE certification to meet specification EN61800-5-1, this series of frequency converter, using at an altitude of less than 3000 m, can be installed under the environment that could satisfy the requirement of the overvoltage level II, while using at an altitude of less than 2000 m, can be installed in conditions that could satisfy the requirement of overvoltage level III worse environment. |
| ~ L | Vil | orations | Vibration below 5.9m/s2 (0.6G). |
| | | of protection | Frame A, B, CIP20 / NEMA TYPE 1, Frame D and above IP00 / UL OPEN TYPE(IP20 option can be selected). |
| e | | degree of nental pollution | 2 |
| | Class c | of protection | Class I |
| Inter | nationa | I certification | CE, C-TICK(in certificating). |
| | | | |

Blue text indicate AC drive parameters. For details, please refer to the SA3 instruction manual

Wiring Diagram



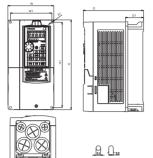
NOTE

- 1. Please refer to the Section 5.4.1 for the applications of external thermal overload relay.
- 2. Make sure that 10, -10, SD, SE, 5 and PC are not shorted each other.
- 3. The DC resistor between \pm /P and P1 is optional. Please short \pm /P and P1 when AC resistor is not used.
- 4. The brake resistor connection approach between +/P and PR is for Frame A, B and C only. For connecting the brake unit of Frame D, E, F, G and H to between +/P and -/N, please refer to the Section 3.7.1 for details.
- 5. When adding DC reactors, please remove the short circuit piece between P1 and +/P. Please refer to the Section 3.6.4 for the reactor type.
- 6. Please refer to the Section 5.3.9 for wiring of HDO.

SA3

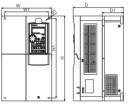
Dimensions

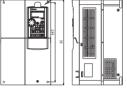
Frame A



| Frame A | | | | | | | | |
|---------------|-----------|------------|-----------|------------|-----------|------------|------------|------------|
| Model type | W (mm) | W1 (mm) | H (mm) | H1 (mm) | D (mm) | D1 (mm) | S1 (mm) | S2 (mm) |
| SA3-043-0.75K | | | | | | | | |
| SA3-043-1.5K | | | | | | | | |
| SA3-043-2.2K | | | | | | | | |
| SA3-043-3.7K | | | | | | | | |
| SA3-043-5.5K | 130.0 | 116.0 | 250.0 | 236.0 | 170.0 | 51.3 | 6.2 | 6.2 |
| SA3-023-0.75K | | | | | | | | |
| SA3-023-1.5K | | | | | | | | |
| SA3-023-2.2K | | | | | | | | |
| SA3-023-3.7K | | | | | | | | |

Frame B



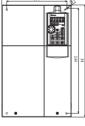


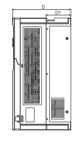




| Frame B | | | | | | | | |
|--------------|-----------|------------|-----------|------------|-----------|------------|------------|------------|
| Model type | W (mm) | W1 (mm) | H (mm) | H1 (mm) | D (mm) | D1 (mm) | S1 (mm) | S2 (mm) |
| SA3-043-7.5K | | | | | | | | |
| SA3-043-11K | | | | | | | | |
| SA3-043-15K | 190.0 | 173.0 | 320.0 | 303.0 | 190.0 | 80.5 | 8.5 | 8.5 |
| SA3-023-5.5K | 130.0 | 110.0 | 020.0 | 505.0 | 130.0 | 00.0 | 0.5 | 0.0 |
| SA3-023-7.5K | 1 | | | | | | | |
| SA3-023-11K | | | | | | | | |

Frame C



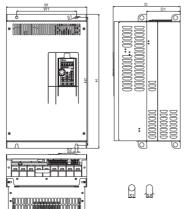






| Frame C | | | | | | | | |
|---------------|-----------|------------|-----------|------------|-----------|------------|------------|------------|
| Model type | W (mm) | W1 (mm) | H (mm) | H1 (mm) | D (mm) | D1 (mm) | S1 (mm) | S2 (mm) |
| SA3-043-18.5K | | | | | | | | |
| SA3-043-22K | | | | | | | | |
| SA3-043-30K | 250.0 | 231.0 | 400.0 | 381.0 | 210.0 | 89.5 | 8.5 | 8.5 |
| SA3-023-15K | | | | | | | | |
| | | | 1 | l | l | | l | |

Frame D

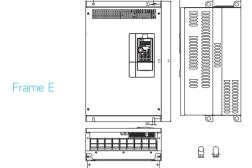


| Frame D | | | | | | | | |
|-------------|-----------|------------|-----------|------------|-----------|------------|------------|------------|
| Model type | W (mm) | W1 (mm) | H (mm) | H1 (mm) | D (mm) | D1 (mm) | S1 (mm) | S2 (mm) |
| SA3-043-37K | | | | | | | | |
| SA3-043-45K | | | | | | | | |
| SA3-043-55K | | | | | | | | |
| SA3-043-75K | 330.0 | 245.0 | 550.0 | 525.0 | 275.0 | 137.5 | 11.0 | 11.0 |
| SA3-023-22K | | | | | | | | |
| SA3-023-30K | 1 | | | | | | | |
| SA3-023-37K | | | | | | | | |

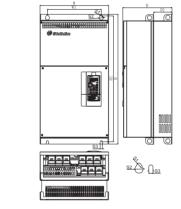
Dimensions

Frame F

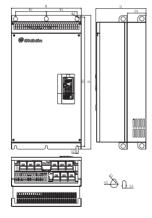
Frame G



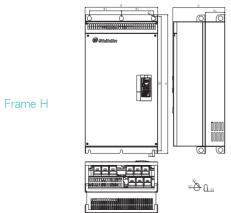
| Frame E | | | | | | | | |
|--------------|-------|-------|-------|-------|-----------|------------|------|------------|
| | | | | | | | | |
| Model type | | | | | D (mm) | D1 (mm) | | S2 (mm) |
| SA3-043-90K | | | | | | | | |
| SA3-043-110K | 270.0 | 005.0 | F00.0 | F60.0 | 2000 | 1075 | 110 | 110 |
| SA3-023-45K | 370.0 | 295.0 | 589.0 | 560.0 | 300.0 | 137.5 | 11.0 | 11.0 |
| SA3-023-55K | | | | | | | | |



| Frame F | | | | | | | | | |
|--------------|-----------|------------|-----------|------------|-----------|------------|------------|------------|------------|
| Model type | W (mm) | W1 (mm) | H (mm) | H1 (mm) | D (mm) | D1 (mm) | S1 (mm) | S2 (mm) | S3 (mm) |
| SA3-043-132K | 420.0 | 340.0 | 800.0 | 770.0 | 300.0 | 145.5 | 13.0 | 25.0 | 13.0 |
| SA3-023-75K | 720.0 | 340.0 | 0.00.0 | 110.0 | 300.0 | 145.5 | 15.0 | 25.0 | 13.0 |



| Frame G | | | | | | | | | |
|--------------|-----------|------------|-----------|------------|-----------|------------|------------|------------|------------|
| Model type | W (mm) | W1 (mm) | H (mm) | H1 (mm) | D (mm) | D1 (mm) | S1 (mm) | S2 (mm) | S3 (mm) |
| SA3-043-160K | | | | | | | | | |
| SA3-043-185K | | | | | | | | | |
| SA3-043-220K | 500.0 | 180.0 | 870.0 | 850.0 | 360.0 | 150.0 | 13.0 | 25.0 | 13.0 |
| SA3-043-250K | | | | | | | | | |



| Model type | | | | | | D1 (mm) | | S2 (mm) | S3 (mm) |
|--------------|-------|-------|--------|-------|-------|------------|------|------------|------------|
| SA3-043-280K | | 0000 | 10000 | 0000 | 400.0 | 1015 | 100 | 05.0 | 100 |
| SA3-043-315K | 600.0 | 230.0 | 1000.0 | 980.0 | 400.0 | 181.5 | 13.0 | 25.0 | 13.0 |

Optional Accessories

PD301 PROFIBUS communication expansion board

| | | | Description |
|-------------------------|--------------------------------------|----------------|--------------------------------|
| | 1 | _ | |
| | 2 | _ | |
| | 3 | Rxd/Txd-P | Data receiving /transmission-P |
| | 4 | CNTR-P(Note 2) | Control-P |
| DB9 | 5 | DGND | Data Ground |
| | 6 | VP(Note 1) | Positive voltage |
| | 7 | _ | |
| | 8 | Rxd/Txd-N | Data receiving /transmission-N |
| | 9 | _ | == |
| (Note 1) This signal is | only required for the cable bus term | inal | |
| (Note 2) These signals | are optional | | |



DN301

DeviceNet communication expansion board

| Terminal label | Signal | Description |
|----------------|--------|----------------------|
| V+ | V+ | DC24V |
| CAN+ | CAN+ | Positive signal line |
| SH | SHIELD | Grounding line |
| CAN- | CAN- | Cover signal line |
| V- | V- | 0V |



CP301

CANopen communication expansion board

| Pin | Signal | Description |
|-----|---------|--------------------------------|
| 1 | CAN_H | CAN_H bus line (dominant high) |
| 2 | CAN_L | CAN_L bus line (dominant low) |
| 3 | CAN_GND | Grounding port/0V/V- |
| 7 | CAN_GND | Grounding port/0V/V- |
| | | |

 Connector
 RJ-45

 Port number
 2 Port

 Transmesson mode
 CAN

 Transmesson ine
 Uses CAN standard line

 Transmission speed
 1M 500k 250k 125k 100k 50k

 Network communication protocol
 CANopen protocol



Socket Functional



EB362R

I/O expansion board

| Terminal type | Terminal name | Descriptions and functions | Terminal specifications | |
|-----------------|---------------|--|---|--|
| | M10 | | | |
| | M11 | | | |
| Switch signal | M12 | A total of 6 multi-functional expandable | Input resistance: : 4.7 kΩ Operating current : 5mA | |
| input | M13 | digital input terminals (SINK / SOURCE modes can be switched) | Voltage range: 10~28VDC | |
| | M14 | | Max. Frequency: 1kHz | |
| | M15 | | | |
| Electric relay | A10 · C10 | 2 sets of multi-functional electric relay output; | Max. voltage: 30VDC or 250VAC Max. current: Resistive load: 5A NO | |
| output | A11 · C11 | A-C are always-open ports | With inductive load: 2A NO (cos Φ=0.4) | |
| | SD | Common ground (SINK) for M10~M15 terminals | | |
| Public terminal | PC | Common ground (SOURCE) for M10~M15 terminals | Output voltage: 24VDC±20% Max. current: 200mA (use with the control board) | |



EB308R

I/O expansion board

| Terminal type | | | |
|----------------|----------|---|--|
| | A10 · C1 | | |
| | A11 · C1 | | |
| | A12 · C2 | | |
| Electric relay | A13 · C2 | 8 sets of multi-functional electric relay output; | Max. voltage: 30VDC or 250VAC Max. current: Resistive load: 5A NO |
| output | A14 · C3 | A-C are always open ports | With inductive load: 2A NO (cosΦ=0.4) |
| | A15 · C3 | | |
| | A16 · C4 | | |
| | A17 · C4 | | |



PG301C

Speed feedback board (supports open collector type output)

| Terminal type | Terminal name | Descriptions and functions | Terminal specifications | |
|---------------|---------------|---|--|--|
| | A1 \ B1 \ Z1 | Programmer signal input; supports open collector, | M | |
| Input | A1 \ B1 \ Z1 | voltage, differential type, and push-pull input modes | Max. frequency: 500KP/Sec | |
| Input | A2 \ B2 | Pulse signal input, connections to upper controllers; | | |
| | A2 \ B2 | supports open collector, voltage, differential type, and push-pull input modes | Max. frequency : 500KP/Sec | |
| | A10 | Open collector frequency output, 1~255 frequency channels | Max. frequency: 500KP/Sec Max. current: 50 mA; able to switch to different rising resistance under different voltages | |
| Output | B10 | | | |
| Output | Z10 | | | |
| | DCM | | | |
| _ | 12V | 12V power source | 14.5 | |
| Power | 5V | 5V power source | Voltage ±5% Current 200mA MAX | |
| | DCM | Common ground for power source | | |



PG301L

Speed feedback board (supports differential type output)

| Terminal type | Terminal name | Descriptions and functions | Terminal specifications |
|---------------|--------------------|--|---|
| Input | A1 \ B1 \ Z1 | Programmer signal input, support open collector, voltage, differential type, and push-pul input modes | Max. frequency: 500KP/Sec |
| Input | A2 \ B2 A2 \ B2 | Pulse signal input, connections to upper controllers; supports open collector, voltage, differential type, and push-pull input modes | Max. frequency: 500 KP/sec |
| | AO、BO、ZO | | Max. output voltage: 5V |
| Output | AO · BO · ZO | Differential type frequency output, 1~255 frequency channels | Max. current: 50 mA Max. frequency: 500 KP/sec |
| | 12V | 12V power source |)(-h 1-50/ |
| Power | 5V | 5V power source | Voltage ±5% Current 200mA MAX |
| 556155 | DCM | Common ground for power source | Current Zuuma IVIAX |



PG302L

Speed feedback board (supports resolver signal)

| | S1 · S2 — — — S3 · S4 | Resolver signal input | 3.5±0.175Vrms · 10kHz |
|--------------------|-----------------------------|---|---|
| A2 \ B2 | | Pulse signal input, connections to upper controllers; supports open collector, voltage, differential type, and push-pull input modes to a maximum of 500K | Max. frequency : 500KP/Sec |
| | AO · BO · ZO | Diff. 1111 (| Max. output voltage: 5V |
| OutputAO \ BO \ ZO | AO \ BO \ ZO | Differential type frequency output, 1~255 frequency channels | Max. current: 50 mA Max. frequency: 500 KP/sec |
| Power source | R1-R2 | Resolver power source output | 7Vrms, 10KHz |



Common Accessories







Data transmission cable SS-CBL01/03/05T

AC/DC reactor

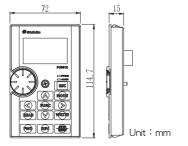
RS485 to USB communication converter







PU301C LCD Controller



PU301C Dimension



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